



mx

the original cotton reinforced abrasive product

maximum speed ratings

1 cotton fibre quick change discs...

Diameter	Type	Max RPM
25mm	R	40,000
50mm	R	30,000
75mm	R	20,000

2 type 1 straight sided deburring wheels...

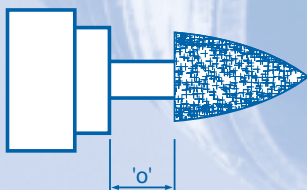
Wheel Size Diameter	Maximum safe RPM	
	TX Bond	FX Bond
25mm	54,240	36,290
50mm	27,120	18,145
75mm	18,080	12,095

3 type 27 depressed centre grinding discs...

Diameter	Disc Dimensions		Max RPM
	Thickness	Arbor	
100mm	6mm	16mm	15,300
115mm	6mm	22mm	13,300
178mm	6mm	22mm	8,500

4 mounted points

Shape	Shank	Max RPM:
		13mm overhang
A1	6mm	19,800
A3	6mm	16,100
A5	6mm	45,000
A11	6mm	19,860
A15	3mm	33,750
A15	6mm	72,750
A21	6mm	34,500
A24	3mm	45,900
A24	6mm	76,500
B41	3mm	33,750
B42	3mm	33,750
B52	3mm	45,370
B53	3mm	60,000
B91	3mm	34,500
B111	3mm	33,750
B121	3mm	45,370
B122	3mm	61,650
6.35mm Ball	3mm	81,370
"W" 0.750 x 0.098	6mm	34,500
W154	3mm	70,500
W160	3mm	81,370
W163	3mm	60,000
W164	3mm	45,900
W170	3mm	52,500
W176	3mm	45,370
W177	3mm	33,750
W185	3mm	34,500
W187	3mm	20,260
W205	6mm	34,500
W220	6mm	25,500
W235	6mm	25,470
W236	6mm	25,470



Maximum operating speeds are dependent on the mounted point shape, the size of the shank and the amount of overhang.

